



WLDG-1430-ALL
Introduction to Gas Metal Arc Welding
Summer 2021
MTW - 8:00AM -11:45AM

Instructor: Victor Woods, ywoods@com.edu, 409-933-8380 or 409-933-8321

Communicating with your instructor: ALL electronic communication with the instructor must be through your COM email. Due to FERPA restrictions, faculty cannot share any information about performance in the class through other electronic means.

Student hours and location: Mon-Wed 7:30am-8:00am and Th 8:00Am-9:30AM Welding Technology Office

Required Textbook:

Welding Principles and Applications (Larry Jeffus)
(ISBN-13: 978-1-305-49469-5) (ISBN-10: 1-305-49469-5)
(ISBN-13: 978-1-305-49470-1 (ISBN-10: 305-49470-9
The Hard back and Lab book is required.

Textbook Purchasing Statement: A student attending College of the Mainland is not under any obligation to purchase a textbook from the college-affiliated bookstore. The same textbook may also be available from an independent retailer, including an online retailer.

Course Description

Principles of gas metal arc welding, setup and use of Gas Metal Arc Welding (GMAW) equipment, and safe use of tools/equipment. Instruction in various joint designs.

Student Learner Outcomes: Upon successful completion of this course, students will:

1. Describe welding positions with various joint designs on plate.
2. Describe the effects of welding parameters in GMAW, apply safety rules.
3. Troubleshoot equipment used, perform visual inspection
4. Weld various types of structural material, diagnose welding problems.

General Education Core Objectives: Students successfully completing this course will demonstrate competency in the following Core Objectives:

1. **Critical Thinking Skills:** Students will demonstrate creative thinking, innovation, and the ability to analyze, evaluate, and synthesize information.

Student Learner Outcome	Maps To Core Objective	Assessed Via This Assignment
Describe welding positions with various joint designs on plate.	Critical thinking	Homework, Written Exams, Lab Manual Assignment 11-1, 11-22 SPOL
Describe the effects of welding parameters in GMAW, apply safety rules.	Critical thinking	Homework, Written Exams, Lab Manual Assignments 11-23,11-24 SPOL
Troubleshoot equipment used, perform inspection.	Critical thinking	Homework, Written Exams, Lab Manual Assignment 11-2 SPOL
Weld various types of structural material, diagnose welding problems.	Critical thinking	Homework, Written Exams, Lab Manual Assignments 11-25, 11-26 SPOL

Attendance Policy: Attendance will be taken each class period. It is the students obligation to sign in at the beginning of each class. After three absences the student will receive an Early Alert Referral. After six absences the student may be dropped

Withdrawal Policy: Students may withdraw from this course for any reason prior to the last eligible day for a “W” grade. Before withdrawing students should speak with the instructor and consult an advisor. Students are only permitted to withdraw six times during their college career by State law. The last day to withdraw is August 2nd.

ADA Statement: Any student with a documented disability needing academic accommodations is requested to contact Holly Bankston at 409-933-8520 or hbankston@com.edu. The Office of Services for Students with Disabilities is located in the Student Success Center.

<http://www.com.edu/student-services/counseling.php>

Counseling Statement: Any student that is needing counseling services is requested to please contact Holly Bankston in the student success center at 409-933-8520 or hbankston@com.edu. Counseling services are available on campus in the student center for free. Appointments are strongly encouraged; however some concerns may be addressed on a walk-in basis

<http://www.com.edu/student-services/counseling.php> .

Early Alert Program: The Student Success Center at College of the Mainland has implemented an Early Alert Program because student success and retention is very important to us. I have been asked to refer students to the program throughout the semester if they are having difficulty completing assignments or have poor attendance. If you are referred to the Early Alert Program you will be contacted by someone in the Student Success Center who will schedule a meeting with you to see what assistance they can offer in order for you to meet your academic goals.

Classroom Conduct Policy: College of the Mainland requires that students enrolled at COM be familiar with the Standards of Student Conduct, which can be found in the on-line Student Handbook. <http://www.com.edu/student-services/student-handbook.php> . Students should act in a professional manner at all times. Disruptive students will be held accountable according to college policy. Any violations of the Code of Conduct will result in a referral to the Office for student Conduct and may result in dismissal from this class.

Academic Dishonesty: Any student who has been found to have been academically dishonest due to cheating, or collusion on an assignment may receive a grade of zero for the assignment, and may be given an F for the course and reported to the college for disciplinary action.

Plagiarism: Plagiarism is using someone else's words or ideas and claiming them as your own. Plagiarism is a very serious offense. Plagiarism includes paraphrasing someone else's words without giving proper citation, copying directly from a website and pasting it into your paper, using someone else's words without quotation marks. Any assignment containing any plagiarized material will receive a **grade of zero** and the student will be referred to the Office of Student Conduct for the appropriate discipline action.
www.plagiarism.org

Make-Up Policy: Make-up exam dates are specified in the course outline schedule below, it is the student obligation to make sure he or she arranges for a make up exam.

Determination of Course Grade/Detailed Grading Formula/Grading Scale:

65-69 Plus student must complete Lab Objectives 1-8 =D

70-79 Plus student must complete Lab Objectives 1-9 =C

80-89 Plus student must complete Lab Objectives 1-10=B

90-100 Plus student must complete Lab Objectives 1-11=A

Grade Appeal Process: Concerns about the accuracy of grades should first be discussed with the instructor. A request for a change of grade is a formal request and must be made within six months of the grade assignment. Directions for filing an appeal can be found in the student handbook. <https://build.com.edu/uploads/sitecontent/files/student-services/Student_Handbook_2019-2020v5.pdf. *An appeal will not be considered because of general dissatisfaction with a grade, penalty, or outcome of a course. Disagreement with the instructor's professional judgment of the quality of*

the student's work and performance is also not an admissible basis for a grade appeal.
https://build.com.edu/uploads/sitecontent/files/student-services/Student_Handbook_2019-2020v5.pdf

Academic Success & Support Services: College of the Mainland is committed to providing students the necessary support and tools for success in their college career. Support is offered through our Tutoring Services, Library, Counseling, and through Student Services. Please discuss any concerns with your faculty or an advisor.

COVID-19 Statement: All students, faculty, and staff are expected to familiarize themselves with materials and information contained on the College of the Mainland's Coronavirus Information site at www.com.edu/coronavirus. In compliance with Governor Abbott's May 18 Executive Order, face coverings/masks will no longer be required on COM campus. Protocols and college signage are being updated. We will no longer enforce any COM protocol that requires face coverings. We continue to encourage all members of the COM community to distance when possible, use hygiene measures, and get vaccinated to protect against COVID-19. Please visit com.edu/coronavirus for future updates.

Student Concerns: If you have any questions or concerns about any aspect of this course, please contact me using the contact information previously provided. If, after discussing your concern with me, you continue to have questions, please contact Derrick Lewis at 409-933-8607 email address dlewis22@com.edu.

Course outline:

Week#	Day/Date	Topic	Reading Assignments & Homework Due Dates
1	Mon 6-07-21	Run, Hide, Fight Intro + Syllabus + Expectations + Explain Grading % + Welding Safety Rules and Welding Equipment	
	Tue 6-08-21	Welding Lecture 2 hour lab	
	Wed 6-09-21	Welding Lecture 2 hour lab	
2	Mon 6-14-21	Welding Lecture 2 hour lab	Chapter 10 Key Terms
	Tue 6-15-21	Welding Lecture 2 hour lab	Chapter 10 Review Questions
	Wed 6-16-21	Welding Lecture 2 hour lab	Chapter 10 Quiz
3	Mon 6-21-21	Chapter 10 exam and homework due 2 hour lab	Chapter 10 Exam Due
	Tue 6-22-21	Chapter 10 exam and homework due 2 hour lab	Chapter 10 Exam Due

	Wed 6-23-21	Chapter 10 exam and homework due 2 hour lab	Chapter 10 Exam Due
4	Mon 6-28-21	Welding Lecture 2 hour lab	Chapter 11 Key Terms
	Tue 6-29-21	Welding Lecture 2 hour lab	Chapter 11 Review Questions
	Wed 6-30-21	Welding Lecture 2 hour lab	Chapter 11 Quiz
5	Mon 7-05-21	Chapter 11 exam and homework due 2 hour lab	Chapter 11 Exam Due
	Tue 7-06-21	Chapter 11 exam and homework due 2 hour lab	Chapter 11 Exam Due
	Wed 7-07-21	Chapter 11 exam and homework due 2 hour lab	Chapter 11 Exam Due
6	Mon 7-12-21	Welding Lecture 2 hour lab	Chapter 15 Key Terms
	Tue 7-13-21	Welding Lecture 2 hour lab	Chapter 15 Review Questions
	Wed 7-14-21	Welding Lecture 2 hour lab	Chapter 15 Quiz
7	Mon 7-19-21	Chapter 15 exam and homework due 2 hour lab	Chapter 15 Exam Due
	Tue 7-20-21	Chapter 15 exam and homework due 2 hour lab	Chapter 15 Exam Due
	Wed 7-21-21	Chapter 15 exam and homework due 2 hour lab	Chapter 15 Exam Due
8	Mon 7-26-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Tue 7-27-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Wed 7-28-21	OPEN LAB CONTEXTUALIZED LECTURE	
9	Mon 8-02-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Tue 8-03-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Wed 8-04-21	OPEN LAB CONTEXTUALIZED LECTURE	
10	Mon 8-09-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Tue 8-10-21	OPEN LAB CONTEXTUALIZED LECTURE	
	Wed 8-11-21	OPEN LAB CONTEXTUALIZED LECTURE	

1. The student must pass the safety test.
2. Student first written exam is due the second week of class.
3. Student second written exam is due the third week of class.

4. Student third written exam is due the fourth week of class.
5. Student fourth written exam is due the fifth week of class.
6. The student must meet AWS standards on all workmanship qualifications.
7. 25% of the grade is homework, all homework must be completed to take the exam or it is a 0 on exam, 25% written exams, and 50% is skills test.

The lab assignments are a major part of the course outline each student will progress at their own pace. However, each student must pass at least number 9 lab assignment to pass the class at a minimum requirement to A.W.S. Standards. Minimum standard is a student is expected to do a minimum of 10 “Tee Plates” completed in each class period. A student is expected to complete 4 Vee-Butt bevel plates in each class period. Student must demonstrate 3 Vee-Butt welds completely and consecutively meeting AWS standards before being checked with Dye Penetrant Minimum standard is 2 pipes welded completely each class period. Student must demonstrate 3 pipes welded completely and consecutively meeting AWS standards before being checked with Dye Penetrant. Any student not passed assignment 9 by (W-day) will meet with instructor about their academic progress. The student and instructor will discuss any issue and/or distractions causing the problem. Faculty may, at their discretion withdraw a student due to an inability to maintain the prescribe minimum rate of progress stated in the course syllabi, or behavior detrimental to the learning process of the student or class.

Course Requirements

Lab Assignments	Performance Rating	Date Completed	Instructor=s Initials	Trainee=s Initials
Gas Metal Arc Welding				
1. Describe welding positions with various joint designs on plate SPOL				
2 Describe the effects of welding parameters in GMAW, apply safety rules. SPOL				
3. Troubleshoot equipment used, perform inspection. SPOL				
4. Weld various types of structural material, diagnose welding problems. SPOL				
5. Make 2F fillet weld on plain carbon steel				
6. Make 3F fillet weld on plain carbon steel				
7. Make a 4F fillet weld on plain carbon steel				
8. Make 1G groove weld on plain carbon steel				
9. Make a 3G groove weld on plain carbon steel				
10. Make a 2G groove weld on carbon steel pipe 6”				
11. Make a 5G groove weld on carbon steel pipe 6”				

Core competencies Assessments

Critical thinking	The student will be able to describe welding positions with various joint designs on plate.
Critical thinking	The student will be able to describe the effects of welding parameters in GMAW, apply safety rules.
Critical thinking	The student will be able to troubleshoot equipment used, perform inspection.
Critical thinking	The student will be able to weld various types of structural material, diagnose welding problem

SYLLABUS CHANGES:

The instructor reserves the right to make changes to this syllabus during the semester as needed to facilitate instruction and/or course needs. The Speaking, Reading and Writing Center provides free tutoring services to students, staff and faculty seeking assistance for writing, reading and oral presentations for academic and non-academic assignments/projects. Located in the Technical Vocational Building 1306, the center provides face to face and online tutoring sessions in a welcoming environment. Appointments can be made in person, or on the center scheduler at com.mywconline.com, or by clicking the SRWC icon on the COM website.

Run, Hide, Fight *

<https://www.youtube.com/watch?v=5VcSwejU2D0>

Last Resort ACTIVE SHOOTER SURVIVAL Measures by Alon Stivi

<https://www.youtube.com/watch?v=r2tIeRUbRHw>

Surviving an Active Shooter Event - Civilian Response to Active Shooter

<https://www.youtube.com/watch?v=j0It68YxLQQ>

Make the Call *

<https://www.youtube.com/watch?v=AWaPp-8k2p0>

Welding Safety Rules

1. No Horseplay of any kind

- 2. No lighters or matches in the weld lab**
- 3. Safety glasses(Z87) or prescription glasses with Z87 frame and lens MUST be worn at all times in labs and outside when students are working, sun glasses are NOT acceptable**
- 4. Shaded cutting goggles or shaded cutting face shield must be worn when cutting with safety glasses**
- 5. Never use machinery or equipment unless instructed by faculty instructor or lab assistant**
- 6. Proper fitting clothing must be worn at all times in the lab (100% cotton, FRC)**
- 7. Report all accidents immediately**
- 8. Grinding shields must be worn when grinding with safety glasses**
- 9. No tobacco of any type in the welding building**
- 10.No spitting anywhere in the welding labs**
- 11.Welding hood with a shade of 9,10,11 or 12 must be worn while welding**
- 12. Tool rest for tungsten grinder must be maintained at 1/16 distance from wheel**
- 13.Gloves are required while welding, cutting and handling metal in the weld lab**
- 14.FAILUE TO FOLLOW SAFETY RULES WILL RESULT BEING REMOVED FROM CLASS**