



College of the Mainland

WLDG-2406-214CL
Intermediate Pipe Welding
SUMMER 2021
MON-WED.- 5:30 PM-9:15 PM

Instructor: Danny Aguilera, daguilera@com.edu, 409-933-8380

Communicating with your instructor: It is the students' responsibility to check his or her COM email. ALL electronic communication with the instructor must be through your COM email. Due to FERPA restrictions, faculty cannot share any information about performance in the class through other electronic means.

Student hours and location MTW,4:30PM-5:30PM ;THUR,FRI 7AM-8AM, Welding Technology Office

Required Textbook:

Welding Principles and Applications (Larry Jeffus)
(ISBN-13: 978-1-305-49469-5) (ISBN-10: 1-305-49469-5)
(ISBN-13: 978-1-305-49470-1) (ISBN-10: 1-305-49470-9)
The Hard back and Lab book is required.

Textbook Purchasing Statement: A student attending College of the Mainland is not under any obligation to purchase a textbook from the college-affiliated bookstore. The same textbook may also be available from an independent retailer, including an online retailer.

Course Description

A comprehensive course on the welding of pipe using the shielded metal arc welding (SMAW) process. Topics covered include electrode selection, equipment setup, and safe shop practices. Welds will be done using various positions 5G and 6G

Student Learner Outcomes: Upon successful completion of this course, students will:

1. Identify proper safety equipment and tools
2. Required pipe preparation
3. Performs weld using various positions
4. Describe equipment

General Education Core Objectives: Students successfully completing this course will demonstrate competency in the following Core Objectives:

Critical Thinking Skills: Students will demonstrate creative thinking, innovation, and the ability to analyze, evaluate, and synthesize information.

Student Learner Outcome	Maps To Competency	Assessed Via This Assignment
Identify proper safety equipment and tools	Critical thinking	Homework, Written Exams, Lab Manual Assignment, 5-1
Required pipe preparation	Critical thinking	Homework, Written Exams, Lab Manual Assignments 5-pages 61,62,and 63
Describe equipment	Critical thinking	Homework, Written Exams, Lab Manual Assignment 4- page 30
Performs weld using various positions	Critical thinking	Homework, Written Exams, Lab Manual Assignments, 5-5, and 5-8

Grade Appeal Process: Concerns about the accuracy of grades should first be discussed with the instructor. A request for a change of grade is a formal request and must be made within six months of the grade assignment. Directions for filing an appeal can be found in the student handbook. <https://build.com.edu/uploads/sitecontent/files/student-services/Student_Handbook_2019-2020v5.pdf. *An appeal will not be considered because of general dissatisfaction with a grade, penalty, or outcome of a course. Disagreement with the instructor’s professional judgment of the quality of the student’s work and performance is also not an admissible basis for a grade appeal.* https://build.com.edu/uploads/sitecontent/files/student-services/Student_Handbook_2019-2020v5.pdf

COM email: It is the students’ responsibility to check his or her COM email. ALL electronic communication with the instructor must be through your COM email. Due to FERPA restrictions, faculty cannot share any information about performance in the class through other electronic means.

COVID-19 Statement: All students, faculty, and staff are expected to familiarize themselves with materials and information contained on the College of the Mainland’s Coronavirus Information site at www.com.edu/coronavirus. In compliance with Governor Abbott’s May 18 Executive Order, face coverings/masks will no longer be required on COM campus. Protocols and college signage are being updated. We will no longer enforce any COM protocol that requires face coverings. We continue to encourage all members of the COM community to distance when possible, use hygiene measures, and get vaccinated to protect against COVID-19. Please visit com.edu/coronavirus for future updates.

Attendance Policy: Attendance will be taken each class period.

Withdrawal Policy: In order to receive a letter grade of “W” the student must withdraw before the official withdrawal date for the semester. August 2nd 2021 is withdrawal day.

ADA Statement: College of the Mainland adheres to all applicable federal, state and local laws, regulations and guidelines with respect to providing accommodations to students with disabilities.
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If you have a disability and are in need of special accommodation, the instructor will work with you to provide a reasonable accommodation to ensure that you have a fair opportunity to perform in this class. Any student with a documented disability needing academic accommodations is requested to contact Holly Bankston at 409-933-8520 or hbankston@com.edu. The Office of Services for Students with Disabilities is located in Student Success Center. Appropriate steps will then be taken to assist you in your needs.

Counseling Statement: Any student that is needing counseling services is requested to please contact Holly Bankston in the student success center at 409-933-8520 or hbankston@com.edu. Counseling services are available on campus in the student center for free. Appointments are strongly encouraged; however some concerns may be addressed on a walk-in basis

<http://www.com.edu/student-services/counseling.php>

Early Warning Program: The Counseling Center at College of the Mainland has implemented an Early Warning Program. I have been asked to refer students to the program throughout the semester if they are having difficulty completing assignments or have poor attendance. If you are referred to the Early Warning Program you will be contacted by someone in the Counseling Department. As student success and retention is very important to us, someone from the Counseling Department will schedule a meeting with you to see what assistance they can offer in order for you to meet your academic goals.

Classroom Conduct Policy: College of the Mainland requires that students enrolled at COM be familiar with the Standards of Student Conduct, which can be found in the on-line Student Handbook. <http://www.com.edu/student-services/student-handbook.php>. Students should act in a professional manner at all times. Disruptive students will be held accountable according to college policy. Any violations of the Code of Conduct will result in a referral to the Office for student Conduct and may result in dismissal from this class.

Academic Dishonesty: Any incident of academic policy will be dealt with in accordance with college policy and the Student Handbook. Academic dishonesty – such as cheating on exams is an extremely serious offense and will result in a **grade of zero** on that exam and the student will be referred to the Office of Student Conduct for the appropriate discipline action.

Plagiarism: Plagiarism is using someone else's words or ideas and claiming them as your own. Plagiarism is a very serious offense. Plagiarism includes paraphrasing someone else's words without giving proper citation, copying directly from a website and pasting it into your paper, using someone else's words without quotation marks. Any assignment containing any plagiarized material will receive a **grade of zero** and the student will be referred to the Office of Student Conduct for the appropriate discipline action.

www.plagiarism.org

Make-Up Policy:

Make-up exam dates are specified in the course outline schedule below, it is the student obligation to make sure he or she arranges for a make up exam.

Grading Scale:

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65-69 Plus student must complete Lab Objectives 1-8 =D

70-79 Plus student must complete Lab Objectives 9 =C

80-89 Plus student must complete Lab Objectives 10=B

90-100 Plus student must complete Lab Objectives 11=A

Concerns/Questions Statement: If you have any questions or concerns about any aspect of this course, please contact me using the contact information previously provided. If, after discussing your concern with me, you continue to have questions, please contact Victor Woods Welding Coordinator 409-933-8321 vwoods@com.edu.

5G SMAW Checklist

	Needs Improvement	Standards Met
Root Pass		
Root Penetration – 1/16 – 3/32 penetration		
Weld Undercut – no undercuts (if there are undercuts the weld is being made too fast or with too much heat)		
Weld Tie In (Restarts) – uniform with no undercuts		
Cover Pass		
Size – each weld bead should not exceed twice the size of the welding rod		
Weld Undercut – no undercuts (if there are undercuts the weld is being made too fast or with too much heat)		
Weld Porosity – no pin holes in weld		
Continuous Welding Bead – straight uniform bead		
Cold Lap – need to run at proper temperature		

Course outline:

Week#	Day/Date	Topic	Reading Assignments & Homework Due Dates
1	Mon 6-07-21	Run, Hide, Fight Intro + Syllabus + Expectations + Explain Grading % + Welding Safety Rules and Welding Equipment	Chapter 24 Key Terms
	Tue 6-08-21	Welding Lecture 2-hours lab	Chapter 24 Review Questions

	Wed 6-09-21	Welding Lecture 2-hours lab	Chapter 24 Quiz
2	Mon 6-14-21	Chapter 24 Exam Due 2-hours lab	All Chapter 24 Homework and Exam Due
	Tue 6-15-21	Chapter 24 Exam Due 2-hours lab	All Chapter 24 Homework and Exam Due
	Wed 6-16-21	Chapter 24 Exam Due 2-hours lab	All Chapter 24 Homework and Exam Due
3	Mon 6-21-21	Welding Lecture 2-hours lab	Chapter 27 Key Terms
	Tue 6-22-21	Welding Lecture 2-hours lab	Chapter 27 Review Questions
	Wed 6-23-21	Welding Lecture 2-hours lab	Chapter 27 Quiz
4	Mon 6-28-21	Chapter 27 Exam Due 2-hours lab	All Chapter 27 Homework and Exam Due
	Tue 6-29-21	Chapter 27 Exam Due 2-hours lab	All Chapter 27 Homework and Exam Due
	Wed 6-30-21	Chapter 27 Exam Due 2-hours lab	All Chapter 27 Homework and Exam Due
5	Mon 7-05-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Tue 7-06-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 7-07-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
6	Mon 7-12-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Tue 7-13-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 7-14-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
7	Mon 7-19-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Tue 7-20-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 7-21-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
8	Mon 7-26-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Tue 7-27-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 7-28-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
9	Mon 8-02-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	

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	Tue 8-03-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 8-04-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
10	Mon 8-09-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Tue 8-10-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	
	Wed 8-11-21	OPEN LAB CONTEXTUALIZED LAB LECTURE	

Lab Assignments-2406	Performance Rating	Date	Instructor initials	Student Initials
1. Identify proper safety equipment tools. SPOL				
2. Required pipe preparation. SPOL				
3. Performs weld using various positions. SPOL				
4. Describe equipment. SPOL				
5. Execute corrective actions to repair surface flaws on welds and base metals in pipe.				
6. Examine tack, intermediate layers and completed welds in pipe.				
7. Examine cut surfaces and edges of prepared base metal pipe				
8. Make 5G, non fixed vee groove welds, on carbon steel pipe 6" in diameter all welds will start at 6 at clock position E6010 root pass and hot pass E7018 3/32 diameter filler pass and cap. All welds are uphill position.				
9. Make 5G, fixed vee groove welds on carbon steel pipe 6" diameter E6010 5P+ 1/8" diameter root pass, hot pass, E-7018-3/32 or 1/8' diameter. filler pass and cap. All welds are uphill				

position and must pass the guided must pass bend test.				
10. Make 6G, fixed vee groove welds on carbon steel pipe 6" diameter E6010 5P+ 1/8" diameter root pass, hot pass, E7018 3/32 filler pass and cap. All welds are uphill position and must pass the guided must pass bend test.				
11. Make 6G, fixed vee groove welds on carbon steel pipe 6" diameter E6010 5P+ 1/8" diameter root pass, hot pass, E7018 1/8 filler pass and cap. All welds are uphill position and must pass the guided bend test.				

Core competencies Assessments

- Critical thinking** The student will Identify proper safety equipment and tools
- Critical thinking** The student will perform Required pipe preparation
- Critical thinking** The student will identify Describe equipment.
- Critical thinking** The student will Performs weld using various positions

SYLLABUS CHANGES:

The instructor reserves the right to make changes to this syllabus during the semester as needed to facilitate instruction and/or course needs.

The Speaking, Reading and Writing Center provides free tutoring services to students, staff and faculty seeking assistance for writing, reading and oral presentations for academic and non-academic assignments/projects. Located in the Technical Vocational Building 1306, the center provides face to face and online tutoring sessions in a welcoming environment. Appointments can be made in person, or on the center scheduler at com.mywconline.com, or by clicking the SRWC icon on the COM website.

Run, Hide, Fight *
<https://www.youtube.com/watch?v=5VcSwejU2D0>

**Last Resort ACTIVE SHOOTER SURVIVAL Measures by Alon Stivi
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<https://www.youtube.com/watch?v=r2fIeRUbRHw>

Surviving an Active Shooter Event - Civilian Response to Active Shooter

<https://www.youtube.com/watch?v=j0It68YxLQQ>

Make the Call *

<https://www.youtube.com/watch?v=AWaPp-8k2p0>

Welding Safety Rules

- 1. No Horseplay of any kind**
- 2. No lighters or matches in the weld lab**
- 3. Safety glasses(Z87) or prescription glasses with Z87 frame and lens MUST be worn at all times in labs and outside when students are working, sun glasses are NOT acceptable**
- 4. Shaded cutting goggles or shaded cutting face shield must be worn when cutting with safety glasses**
- 5. Never use machinery or equipment unless instructed by faculty instructor or lab assistant**
- 6. Proper fitting clothing must be worn at all times in the lab (100% cotton, FRC)**
- 7. Report all accidents immediately**
- 8. Grinding shields must be worn when grinding with safety glasses**
- 9. No tobacco of any type in the welding building**
- 10.No spitting anywhere in the welding labs**
- 11.Welding hood with a shade of 9,10,11 or 12 must be worn while welding**
- 12. Tool rest for tungsten grinder must be maintained at 1/16 distance from wheel**
- 13.Gloves are required while welding, cutting and handling metal in the weld lab**
- 14.FAILURE TO FOLLOW SAFETY RULES WILL RESULT BEING REMOVED FROM CLASS**